



Organics Management and Carroll County Carroll County Environmental Advisory Council (EAC)

Presented:

Regina Cagle Irr, P.E.
15 June 2022

Presented by:



AGENDA

A | EA Profile and Background

B | Organics Opportunities in Carroll County

C | Organics Management Examples

- Residential
- Community
- Rural
- County-wide Processing
- CASE STUDY: Howard County Compost Facility

D | Organics Project Development Process



A | EA PROFILE

- Founded in 1973 to provide environmental solutions in support of evolving regulatory frameworks
- Headquartered in Hunt Valley, MD
- 26 offices nationwide
- Over 550 employee-owners
- 100% employee-owned
- Public Benefit Corporation (PBC)



A | OUR EXPERTS



Regina Cagle Irr, P.E.

Environmental Engineer and Project Manager

- 14 years of experience, 12 with EA
- Professional Engineer, Maryland
- Expertise includes environmental engineering and compliance services focusing on solid waste, organics and, zero waste projects.



Mark Gutberlet, P.E., BCEE

Mid-Atlantic Engineering Practice Leader

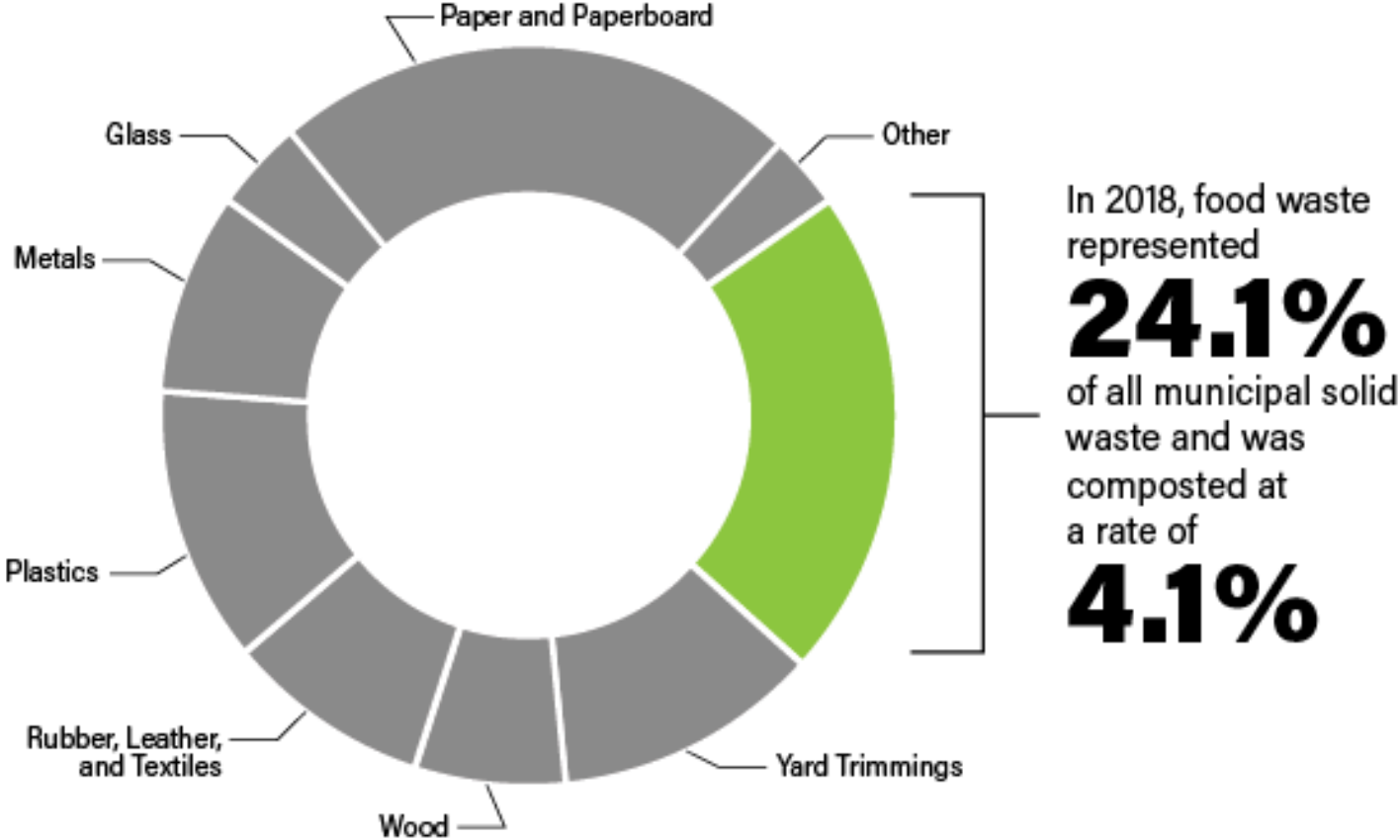
- 27 years of experience, all with EA
- Professional Engineer, Maryland
- Leads multi-disciplinary teams in solid waste management, stormwater management, site design, and remediation.

A | EA WORK IN CARROLL COUNTY

- Northern LFG design and monitoring support
- Bark Hill LF closure design
- Snowden Run pump station upgrade design
- Hampstead WWTP master planning
- Stormwater management facility retrofits
- Asset Management System (AMS) for W/WW systems

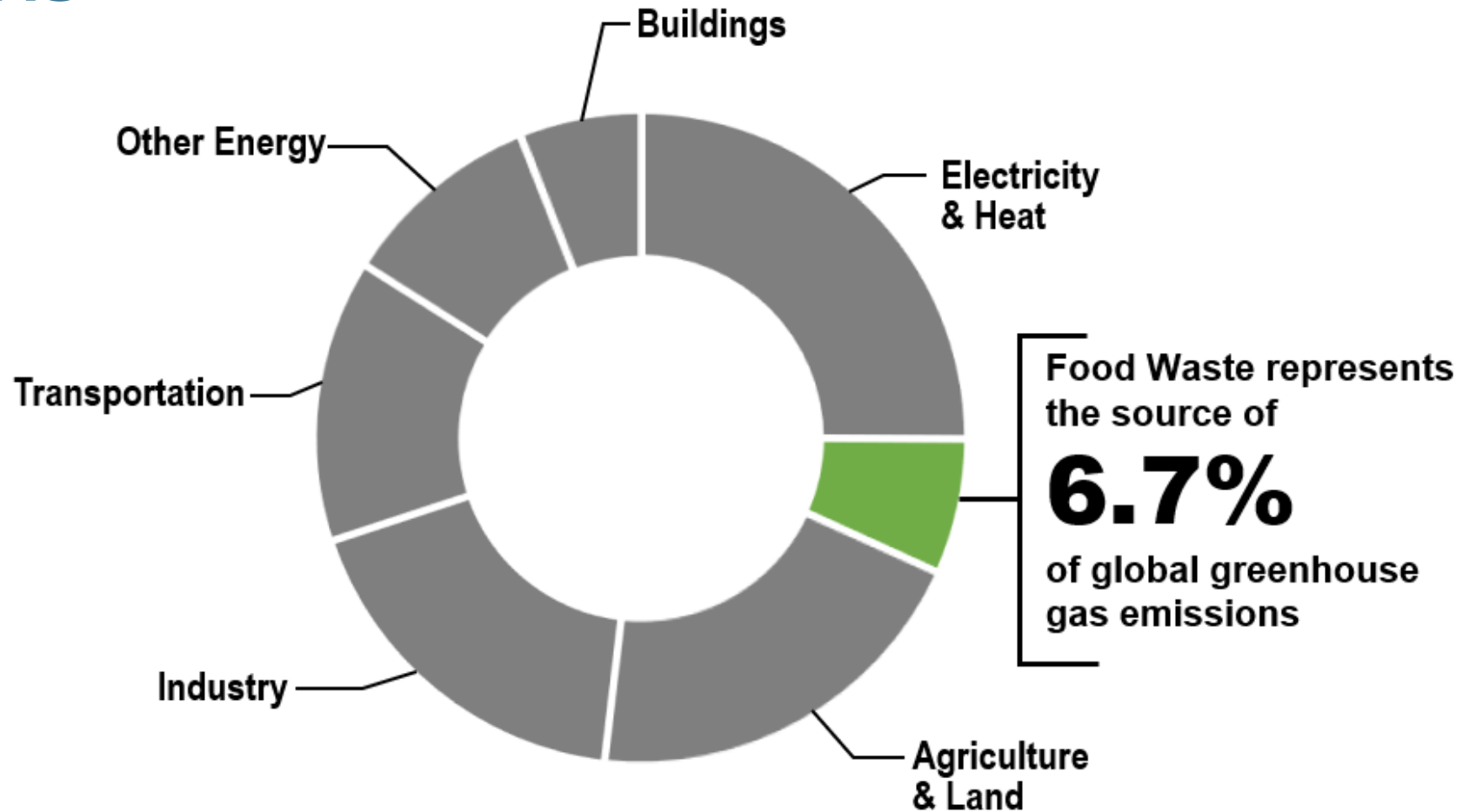


B | WHY DO ORGANICS MATTER?

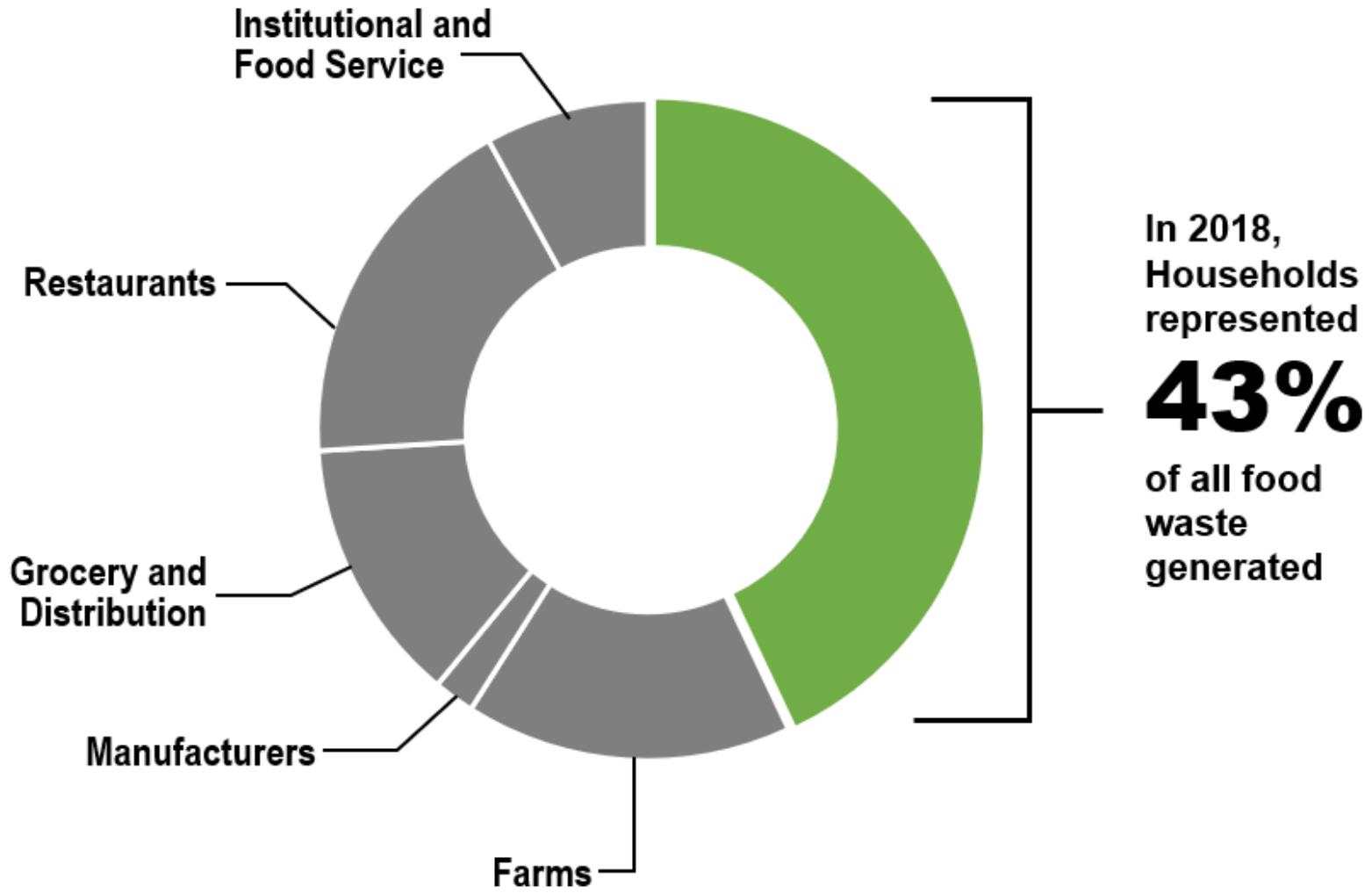


Source: <https://www.epa.gov/facts-and-figures-about-materials-waste-and-recycling/advancing-sustainable-materials-management>

B | ORGANICS AND GHG EMISSIONS



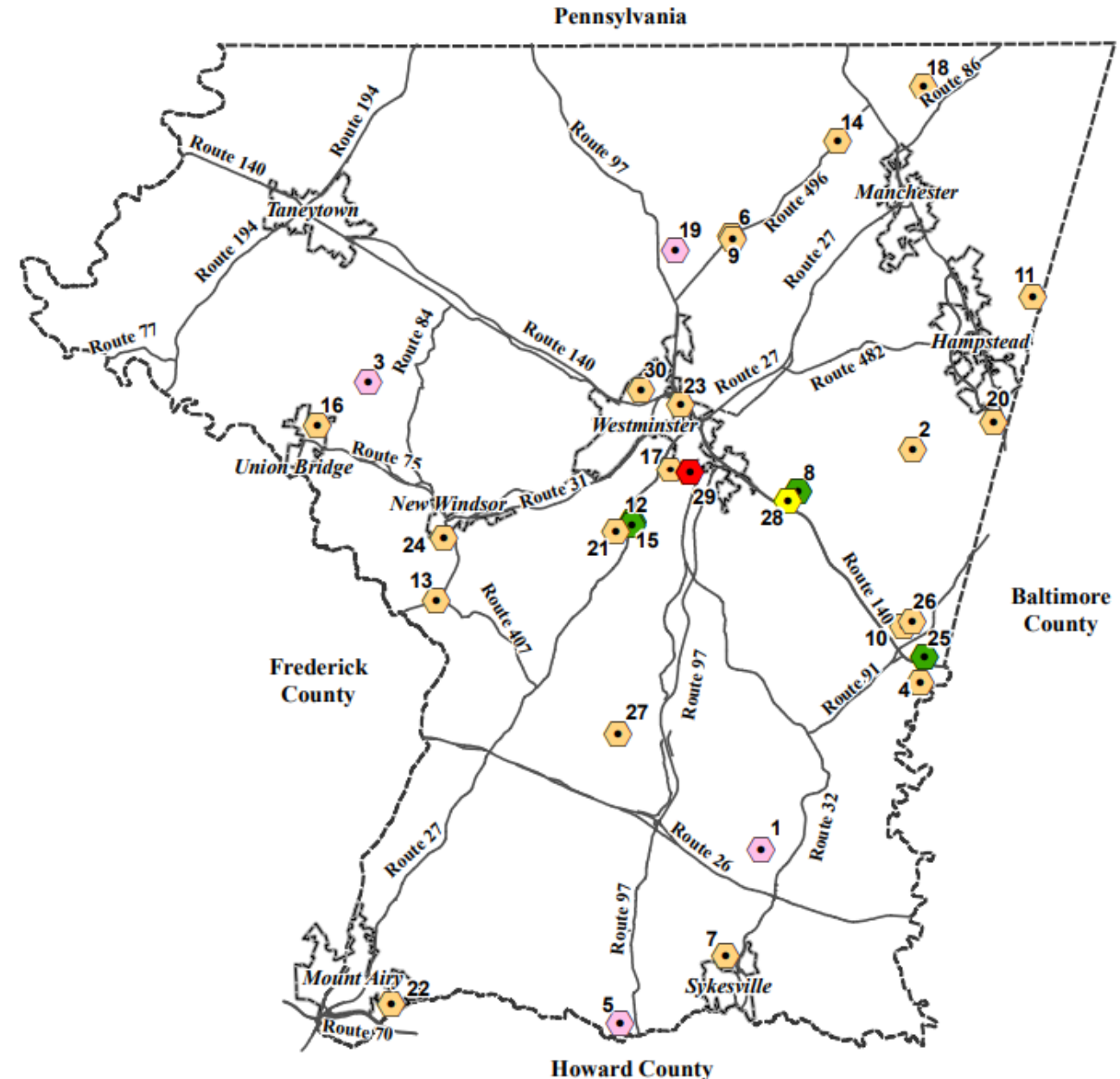
B | WHERE DOES FOOD WASTE COME FROM?



Source: <https://refed.org/food-waste/the-challenge#>

B | COUNTY ORGANICS OPPORTUNITIES

- County generates ~85k tons annually of residential MSW
- Estimated 20k tons annually food waste
- Over \$1M annually in food waste disposal costs
- Increased organics diversion from landfill could:
 - Reduces disposal cost
 - Extends landfill life
 - Reduces GHG emissions
 - Return nutrients to soil
 - Improve soil moisture retention
 - Revenue stream to offset costs



C | ORGANICS MANAGEMENT EXAMPLES

- Residential
- Community
- Decentralized
- Regional, Small
- Regional, Large



C | RESIDENTIAL

- Backyard composting
 - Leaf Pile
 - Grasscycle
 - Compost Bin
- Indoor Composting
 - Vermicompost
- Reduce Food Waste
- Create a culture of composting know how
- **Cost: \$10-100**



Carroll County Recycling Operations will be holding a
**Compost bin & Rain barrel
Pre-order sale**
Pre-order deadline: April 17, 2022
Orders will only be taken online. Accept debit card and credit cards
Orders must be picked up on
SATURDAY, APRIL 23, 2022 8 AM - 1 PM
Carroll County Government
225 N. Center Street, Westminster, MD 21157

Order today: www.envioworld.us/carrollcountymd



- Large 11 cubic foot/311 liter capacity
- Manufactured of 100% recycled content
- Oversized easy-access top opening
- Strong unibody construction
- Fits easily in an average sedan
- Reduce your waste

- Unique square shape and attractive neutral color
- Large 55 gallon (208 liter) capacity
- Easily accommodates existing downspouts
- Includes overflow spout and 4" hose to easily link two or more barrels for multi-barrel installations or to redirect overflow away from foundations
- Elevated spigot accommodates watering cans
- Insect resistant stainless steel filter

For more information on this event, contact:
at **410-386-2510** or visit www.envioworld.us/carrollcountymd
For more information on the products offered, visit www.envioworld.us

C | COMMUNITY

- Greenbelt, MD 100-unit housing development
- Bin centrally located at local park
- Rodent proof bin constructed by local resident
- Cooperatively managed by local community
- Participation by local grocery store
- Pilot testing before rollout in multiple locations
- ***Cost: <\$1,000***



C | DECENTRALIZED

- Drop-off organics collection
- Food Recovery
- **Cost: <\$1,000**



C | REGIONAL, SMALL

- Curb side pickup of 35 gallon bins from 8,800 homes in pilot program
- Six covered piles on 0.67 ac facility utilizing aerated static pile processing equipment
- Facility pilot to prove concept for equipment, odor, contact water
- Air permitting for large grinders and Surface Water Use
- 75 days for processing and curing
- Processing of 4k tons annually
- **Cost: \$1M**



C | REGIONAL, LARGE

- Bi-weekly residential collection of food scraps at >14,500 households
- 1,300 tons food waste, 1,300 tons manure diverted annually
- Aerated Static Pile compost in concrete bunkers
- MDE General Compost Facility Permit
- Processing of 60k tons annually
- In 2021, \$375k revenue from finished compost
- **Cost: \$13M**



D | FACILITY DEVELOPMENT PROCESS

STEP 1

Assessment and Planning

- **Understand your local organic waste resources**
 - Gauge community interest and engagement for organics diversion
 - Identify organic waste sources (residential, commercial, industrial, other)
 - Identify organic waste types (food waste, agricultural waste, industrial food production waste, etc.)
 - Understand existing local organics processing capability (e.g. composting, anaerobic digestion, etc.)
 - Determine regulatory requirements and exemptions
 - Identify potential education and outreach opportunities
- **Assess demand for finished products**
 - Determine potential for use in local farms or agriculture
 - Determine potential for use in municipal projects or operations
- **Conduct waste audit**
- **Set waste diversion goals**

STEP 2

Implementation

- **Small-scale**
 - Community and backyard composting
 - Distribute food scrap collection buckets to test residential response
 - Provide waste diversion resources and education
 - Incentivize office place composting programs
- **Medium-scale**
 - Pilot-scale programs – Establish community drop off points in coordination with composting companies and/or local farmers
 - Develop food donation programs to keep edible food out of the waste stream
- **Large-scale**
 - Develop municipal or regional organics processing facilities
 - Capital planning, agency coordination, permitting, site design, asset management
 - Engage in waste disposal agreements with local organics processing facilities

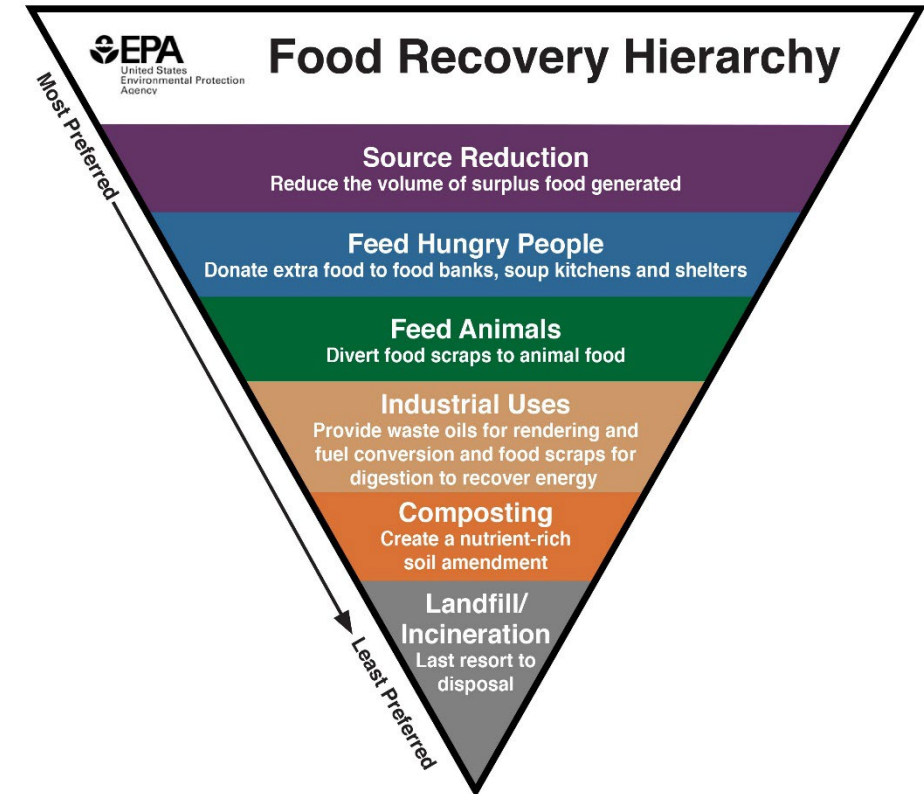
STEP 3

Monitoring

- **Develop benchmarks for sustainable waste collection**
 - Organics processing facility troubleshooting
 - Data validation
- **On-going education and training**
- **Review and revise local policies**
- **Resources and Certifications**
 - Institute for Local Self Reliance
 - SWEEP Standard
 - TRUE Zero Waste

D | PROGRAM PLANNING

- Assess Local Food Waste Resources
 - Gauge Community interest and engagement
 - Identify food waste sources and types
 - Existing local processing capability
- Assess Demand for finished product
 - Use in local or municipal projects
 - Retail and wholesale sales
- Conduct Waste Audit



D | PROCESS PLANNING



Collection

- By Municipalities
- Private Hauler County-wide
- Homeowner Drop-off



Processing

- County operated
- Vendor operated

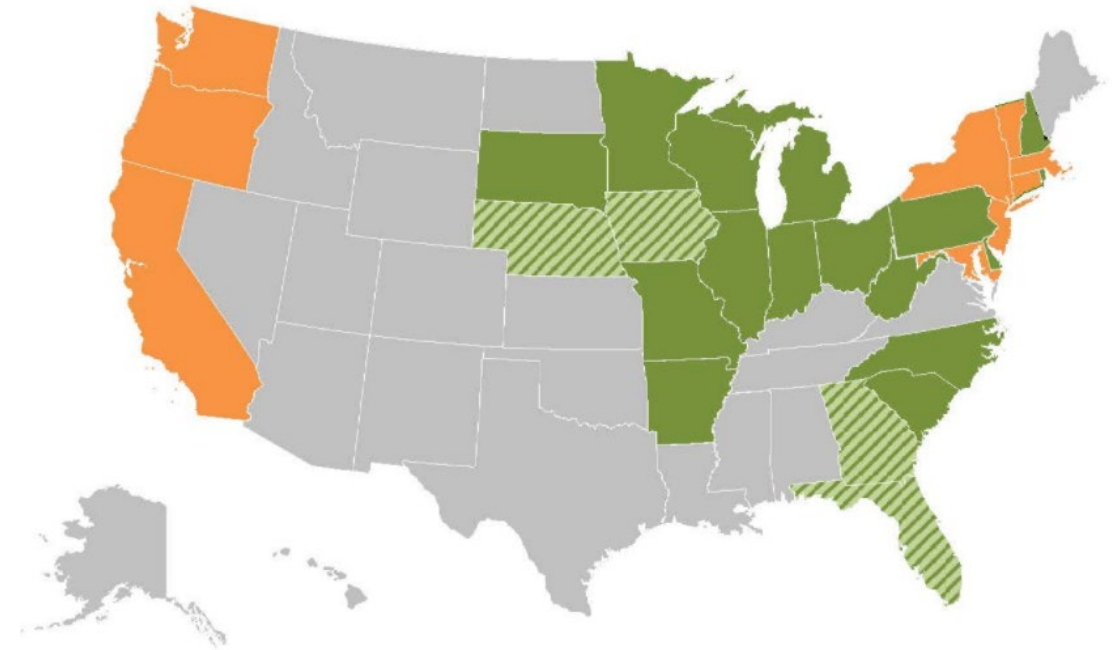


Finished Product

- Laboratory Testing
- Certifications
- End Market

D | REGULATORY ENVIRONMENT

- The COMPOST Act (HR4443) introduced in the House last summer
- State-wide Food Waste Bans
 - Commercial food waste bans being developed state-wide in CA, CT, MD, MA, NJ, NY, RI
 - Overall food waste bans in VT, OR, WA
- Waste Diversion goals in cities pursuing elimination of food waste and zero waste goals



Yard debris bans: Arkansas, Delaware, Illinois, Indiana, Michigan, Minnesota, Missouri, New Hampshire, North Carolina, Ohio, Pennsylvania, Rhode Island, South Carolina, South Dakota, West Virginia, Wisconsin

Yard debris bans with exemptions for landfills with gas collection systems: Florida, Georgia, Iowa, Nebraska

Food scrap collection mandates or aggressive legislation for keeping out of landfills: California, Connecticut, Maryland, Massachusetts, New Jersey, New York, Oregon, Vermont, Washington

D | FACILITY PLANNING

- Facility Siting
 - County-owned
 - Equipment
 - Operations
 - Utility access
 - Site access
 - Odor/Noise
 - Permit Requirements
- Facility Sizing
 - Technology
 - Pilot Scale to Full Scale



D | TECHNOLOGY REVIEW

Compost Technology	Operational Requirements	Energy Requirements	Feedstock Capability	Impacts to Neighbors	Space Requirements	Scalability	Cost	Processing Time
Open windrows	Turning equipment, monitor temperature and moisture	Fuel for turning equipment	Large volumes of yard waste	Odor	High	Low cost and difficulty to add more windrows	Lower (turning equipment, manual labor)	3–12 months
Sheltered/covered windrows	Turning equipment, monitor temperature and moisture	Fuel for turning equipment	Large volumes of yard waste	Odor	High	Low cost and difficulty to add more windrows, cost of additional shelter	Low-moderate (turning equipment, manual labor, cover/enclosure)	3–12 months or less
Open ASPs	Monitor and deliver oxygen, monitor temperature and moisture, bulking agent for aeration	Energy requirement for air blowers	Large volumes of food and yard waste	Odor (best controlled using negative aeration)	Moderate (large piles require less land than windrows)	Low difficulty to add pile or increase pile size, but require cost of additional aeration equipment	Moderate (blowers, fans, pipes, sensors, bulking agent)	3–6 months
Covered ASPs	Monitor and deliver oxygen, monitor temperature and moisture, bulking agent for aeration	Energy requirement for air blowers	Large volumes of food and yard waste	Odor (best controlled using negative aeration)	Moderate (large piles require less land than windrows)	Low difficulty to add another pile, but require cost of additional aeration equipment and new cover	Moderate-high (blowers, fans, pipes, sensors, bulking agent, cover/enclosure)	3–6 months or less
In-vessel composting	Turning/mixing equipment, monitor temperature, moisture, oxygen (electronically), technical expertise but less manual labor	Energy requirement for electronic monitoring and turning/mixing	Food and yard waste	Very little odor produced	Low-moderate (allow higher stacking, better use of space)	High cost to add vessel, could size vessel larger than necessary	Moderate-high (rotating drum, silo, concrete trench, agitated bed, turning/mixing equipment)	2–4 months
Anaerobic digestion	Likely require separation of yard and food waste and separate compost for yard trimmings, often requires composting after anaerobic digestion for final stabilization	May require heating but energy usage offset by biogas (electricity use typically 10–20% of biogas energy output)	Best suited for food waste and biosolids, yard waste can be resistant to digestion and have low biogas yield	Little odor, but potential biogas leakage and flare malfunction	Moderate (additional compost area may be required, less volume reduction than conventional compost)	High cost to add vessel, could size vessel larger than necessary	Moderate-high cost (vessel, biogas collection system and flares, liquid effluent handling) but potential energy savings with use of biogas	3–4 months

D | FACILITY ECONOMICS

Facility Costs

- Phase I (Pilot) Capital Cost – \$1M
- Phase II (Full Scale) Capital Cost – \$13M
- Cost of processing food scraps – \$33/ton

Avoided Costs

- Avoided landfill tipping fee – \$45/ton
- Avoided yard waste tipping fee – \$43/ton

Sales Strategy

- Retail Sales (shown)
- Wholesale Pricing for large purchasers



HoCoGro Compost	HoCoGro Mulch	HoCoGro Topsoil
\$23/yd ³	\$21/yd ³	\$25/yd ³

Made Locally  Spread Locally

D | RESOURCES



■ Funding

- EPA – Supporting Anaerobic Digestion in Communities
- USDA – Community Compost and Food Waste Reduction Pilot Project

■ Technical

- US Composting Council
- Solid Waste Association of North America
- Maryland Recycling Network
- Northeast Recycling Council

Recycling Dividends Program and Small Scale Initiatives: Approved Expenses

Beyond the Bin	Transportation and/or processing costs for recycling materials listed in RSP CHARM
Closing The Loop https://www.epa.gov/3r/closing-loop	Post-consumer Recycled Content Products from usda.gov . Limited to \$2,000 per year. Grants must comply with recycled content. <ul style="list-style-type: none"> ■ FAC204 Landscaping, Green Roof Products, Playground Equipment, Site Amenities ■ FAC206 Lamps & Globes, Equipment, Tools and Services ■ FAC208 Building Maintenance, Repair & Operations, Supplies and Tools ■ OFR43 Art and Instructional School Supplies ■ OFR43 Office Supplies, Recycled Paper and Envelopes ■ OFR43 Office, School and Library Furniture ■ OFR44 Print, Copy & Mail Services, and Printed Promotional Products ■ NORS204 & NORS204A Motorized Vehicle Parts, Fuel/Motor Oil, Lubricants
Equipment	Recycling carts/recycling bins Roll-off containers, compactors, balers Equipment for collection/traveling of hard to recycle materials USDA/USDA/USDA Recycling Containers, Compact bins and Mini Barrels
Model Programming	Dedicated Enforcement Coordinator Recycling Coordinator salary Project based temporary staffing Pre-approved site improvements to recycling drop-off locations Regional recycling hauling and/or processing bid development from usda.usda.usda , PAFES & PAFES; Solid waste and recycling consultants through PAFES PAFES program costs including logs, tickets, additional staff.
Organics Diversion	Compost bins and screens, kitchen scrap buckets Organics carts for curbside collection Organics containers to support drop-off program Organics collection Organics program development costs for a new diversion program
Other	Other expenses as approved in writing by MWDSP in advance of the expense. Includes recycling processing costs over \$50 per ton, composting equipment and Amenities/activities not identified on this list. Waste reduction and/or curbside and education materials, signs, training (and applicable postage costs), Conferences and memberships (\$750 per year) Training costs, water audits, waste characterization studies, recycling market publications, etc.
Outreach & Education	Educational speaker fees (solid waste and recycling topics) Waste collection mobile applications and fee, newspaper ads, PSAs
Public Spaces	Public spaces/outdoor event recycling containers
Reuse	Establishing and/or maintaining a municipally operated swap shop \$2,000 annually for municipally owned Energy/Heat (Grants \$1,000) or \$4,000 annually for municipally located Repair Events (including food) Repair events
Schools	School recycling and composting: allowed for coordinating school-wide recycling/composting program, bin/washer School composting: collection and processing costs School recycling and composting: equipment to support source reduction
Source Reduction	Specific source reduction purchases: reusable tray and silverware for or reusable water bottles, installed water filling stations
Toxics Reduction	HAZW collection event costs, drop-off or mobile pickup events. USDA/USDA/USDA School chemical inventories Environmentally Preferred Products (EPP), Categories 1-7
Section Three	Recycling Dividends Program - 6/18/21

DEC Municipal Waste Reduction and Recycling (MWRR) Program – RC Grants Grants Gateway Application Guidelines

Division of Materials Management
Bureau of Solid Waste Management
625 Broadway, Albany, NY 12233-7260

New York State
Environmental Protection Fund

Municipal
Waste Reduction
and Recycling Program

Recycling Coordination, Education, Planning and Promotion Projects
Grants Gateway Application Guidelines and
Request for Applications

NYS Grants Gateway Opportunity ID Name: DEC01-MWRC-2021

Application Due Date: October 29, 2021 3:00 PM ET

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CONCLUSION

- What are your goals to reduce organics to landfill?
- What scale or processing is right for you?
- What first steps can you take?
 - Identify budgetary costs and funding sources
 - Conduct a Waste Audit
 - Review Organics Processing Technologies
- Northern Landfill Resource Recovery Park
 - Review white papers from solicitations
 - Master planning





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